

SAFETY DATA SHEET

FOR INDUSTRIAL USE ONLY

RTV664

Section 1. Product and company identification

Product name : RTV664
Chemical name : Curing Agent

Manufacturer/Importer/ : Momentive Performance Materials LLC

Distributor Information : DC Products Pty Limited
Unit 117 45 Gilby Road
Mount Waverley 3149 Australia

Contact person : Viren Kumar

Telephone : +61 3 95588898

**Emergency telephone number
Supplier** : 61 418 529 118

Section 2. Hazards identification

**Classification of the substance or
mixture** : FLAMMABLE LIQUIDS - Category 4
TOXIC TO REPRODUCTION - Category 1A
TOXIC TO REPRODUCTION - Category 2

GHS label elements

Hazard pictograms :



Signal word :

Danger

Hazard statements :

H227 Combustible liquid.
H360F May damage fertility.
H361d Suspected of damaging the unborn child.

Precautionary statements

General :

Not applicable.

Prevention :

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Use personal protective equipment as required. Wear protective gloves.
Wear eye or face protection.
Keep away from flames and hot surfaces. - No smoking.

Response :

IF exposed or concerned:

Get medical attention.

- Storage** : Store locked up.
P403Store in a well-ventilated place.
P235Keep cool.
- Disposal** : P501Dispose of contents and container in accordance with all local, regional, national and international regulations.
- Other hazards which do not result in classification** : None known.

Section 3. Composition/information on ingredients

- Substance/mixture** : Mixture
Chemical name : Not available

Hazardous ingredients	% by weight	CAS number
Toluene	0.1 - 1	108-88-3

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first aid personnel** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

Specific hazards arising from the chemical : Combustible liquid. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Runoff to sewer may create fire or explosion hazard.

Hazardous thermal decomposition products : No specific data.

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and material for containment and cleaning up

- Small spill** :
- : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Use spark-proof tools and explosion-proof equipment. Note: see section 1 of SDS for emergency contact information and section 13 of SDS for waste disposal.
- Large spill** :
- : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13 of SDS). Use spark-proof tools and explosion-proof equipment. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see section 1 of SDS for emergency contact information and section 13 of SDS for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** :
- : Put on appropriate personal protective equipment (see section 8 of SDS). Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Use only with adequate ventilation. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous.
- Advice on general occupational hygiene** :
- : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** :
- : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10 of SDS) and food and drink.
Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Toluene	<p>OSHA PEL 1989 Vacated (1989-03-01) Time Weighted Average (TWA) 375 mg/m³ 100 ppm Pollutant concentration that should not be exceeded during working hours and which workers are believed to be exposed during a period of 15 minutes maximum, without experiencing: a) irritation. b) chronic or irreversible tissue damage. c) dependent toxic effects of exposure rate. d) Narcosis of sufficient magnitude to increase susceptibility to accidents. e) The reduction of ability to get to safety by their own means. 560 mg/m³ 150 ppm</p> <p>OSHA PEL Z2 (1993-06-30) Time Weighted Average (TWA) 200 ppm Ceiling 300 ppm Acceptable Maximum Peak (AMP) 500 ppm</p> <p>NIOSH REL (1994-06-01) Time Weighted Average (TWA) 375 mg/m³ 100 ppm Pollutant concentration that should not be exceeded during working hours and which workers are believed to be exposed during a period of 15 minutes maximum, without experiencing: a) irritation. b) chronic or irreversible tissue damage. c) dependent toxic effects of exposure rate. d) Narcosis of sufficient magnitude to increase susceptibility to accidents. e) The reduction of ability to get to safety by their own means. 560 mg/m³ 150 ppm</p> <p>ACGIH TLV (2006-11-17) Time Weighted Average (TWA) 20 ppm</p>

- Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts.

Skin protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during

use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Appearance

- Physical state** : Liquid
- Color** : Dark blue
- Odor** : Faint odor.
- Odor threshold** : Not available
- pH** : Not applicable.
- Melting point** : Not available
- Boiling point** : Not available
- Flash point** : 71.00 °C (159.80 °F) (Closed cup)
- Burning time** : Not available
- Burning rate** : Not available
- Evaporation rate** : Not available
- Flammability (solid, gas)** : Not available
- Lower and upper explosive (flammable) limits** : **Lower:** Not applicable.
Upper: Not applicable.
- Vapor pressure** : Not available
- Vapor density** : Not available
- Relative density** : 1.05
- Density** : 1.05 g/cm³
- Solubility** : Insoluble
- Solubility in water** : Insoluble
- Partition coefficient: n-octanol/water** : Not available
- Auto-ignition temperature** : Not available
- Decomposition temperature** : Not available
- SADT** : Not available
- Viscosity** : **Dynamic:** Not available
Kinematic: Not available
- Volatile organic content** : 5 g/l
< 0.5 % (w/w)

Other information

No additional information.

Section 10. Stability and reactivity

- Reactivity** : Stable under normal conditions.
- Chemical stability** : The product is stable.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- Conditions to avoid** : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
- Incompatible materials** : Reactive or incompatible with the following materials:
oxidizing materials
- Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information**Information on toxicological effects****Acute toxicity**

Product/ingredient name	Result	Species	Dose	Exposure
Toluene	LD50 Oral	Rat	5,000 mg/kg	-
	LC50 Inhalation	Rat	30.6 mg/l	4.00h
	LD50 Dermal	Rabbit	12,124 mg/kg	-

Conclusion/Summary : Not determined

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Toluene	Skin - Mild irritant	Rabbit			-
	eyes - Mild irritant	Rabbit			-

Conclusion/Summary

- Skin** : Not determined
- eyes** : Not determined
- Respiratory** : Not determined

Sensitization

Conclusion/Summary

- Skin** : Not determined
- Respiratory** : Not determined

Mutagenicity

Conclusion/Summary : Not determined

Carcinogenicity

Conclusion/Summary : Not determined

Reproductive toxicity

Conclusion/Summary : Not determined

Teratogenicity

Conclusion/Summary : Not determined

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Toluene	Category 3		Respiratory tract irritation Narcotic effects

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Toluene	Category 1 Category 2		central nervous system (CNS) kidneys liver heart Spleen

Aspiration hazard

Product/ingredient name	Result
Toluene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure : Not available

Potential acute health effects

Eye contact : No known significant effects or critical hazards.
Inhalation : No known significant effects or critical hazards.
Skin contact : No known significant effects or critical hazards.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.
Inhalation : Adverse symptoms may include the following:
reduced fetal weight
increase in fetal deaths
skeletal malformations
Skin contact : Adverse symptoms may include the following:
reduced fetal weight
increase in fetal deaths
skeletal malformations
Ingestion : Adverse symptoms may include the following:
reduced fetal weight
increase in fetal deaths
skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available
 Potential delayed effects : Not available

Long term exposure

Potential immediate effects : Not available
 Potential delayed effects : Not available

Potential chronic health effects

Conclusion/Summary : Not determined

General : No known significant effects or critical hazards.
 Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Teratogenicity : Suspected of damaging the unborn child.
 Developmental effects : No known significant effects or critical hazards.
 Fertility effects : May damage fertility.

Numerical measures of toxicity**Acute toxicity estimates**

Not available

Section 12. Ecological information

Ecotoxicity

Product/ingredient name	Result	Species	Exposure
toluene			
	Acute LC50 93 mg/l Fresh water	Aquatic invertebrates. Water flea	4h
	Acute EC50 500,000 µg/l Fresh water	Aquatic plants - Green algae	96 h
	Acute EC50 12,500 µg/l Fresh water	Aquatic plants - Green algae	72 h

Conclusion/Summary : Not available

Persistence/degradability

Conclusion/Summary : Not available

Bioaccumulative potential

Product/ingredient name	Species	Exposure	LogPow	BCF	Potential
Toluene			2.73	90.00	low

Mobility in soil

- Soil/water partition coefficient (KOC)** : Not available
- Other adverse effects** : No known significant effects or critical hazards.

Section 13. Disposal considerations

- Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

- Special precautions for user** : Keep away from food, foodstuff, acids and bases. This product is not prohibited for air shipment by national or international regulations on the transport of dangerous goods. However, as a result of the potential formation of hydrogen gas under certain conditions, Momentive Performance Materials recommends that this product should be shipped using a mode of transportation other than air (IATA-C, IATA-P).

15. Regulatory information**United States**

- U.S. Federal regulations** : **United States - TSCA 12(b) - Chemical export notification:** None required.
United States - TSCA 5(a)2 - Final significant new use rules: Not listed
United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed
United States - TSCA 5(e) - Substances consent order: Not listed

SARA 311/312

- Classification** : Fire hazard

Delayed (chronic) health hazard

California Prop. 65: : WARNING: This product contains less than 1% of a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada

WHMIS (Canada) : Class B-3: Combustible liquid with a flash point between 37.8°C (100°F) and 93.3°C (200°F).
Class D-2A: Material causing other toxic effects (Very toxic).

International regulations

International lists : **Japan inventory:** At least one component is not listed.
China inventory (IECSC): All components are listed or exempted.
Korea inventory: All components are listed or exempted.
Canada inventory: All components are listed or exempted.
Philippines inventory (PICCS): All components are listed or exempted.
United States inventory (TSCA 8b): All components are listed or exempted.
Taiwan inventory (CSNN): All components are listed or exempted.

Section 16. Other information**Hazardous Material Information System III (U.S.A.) :**

Health	1
Flammability	2
Physical hazards	1

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868. The customer is responsible for determining the PPE code for this material.

Full text of abbreviated H statements : Not applicable.

History

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Prepared by : Product Safety Stewardship
Key to abbreviations : ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail
UN = United Nations

References : Not available

Notice to reader

Unless otherwise specified in section 1, Momentive Products are intended for industrial application only. They are not intended for specific medical applications, neither for long-lasting (> 30 days) implantation into the human body, injected or directly ingested, nor for the manufacture of multiple usable contraceptives. Keep out of the reach of children.

Further Information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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