

SAFETY DATA SHEET

FOR INDUSTRIAL USE ONLY

RTV627

Section 1. Product and company identification

Product name : RTV627

Chemical name : SILICONE CURING AGENT

Manufacturer/Importer/ : Momentive Performance Materials LLC

Distributor Information : DC Products Pty Limited
Unit 117 45 Gilby Road
Mount Waverley 3149 Australia

Contact person : Viren Kumar

Telephone : +61 3 95588898

**Emergency telephone number
Supplier** : 61 418 529 118

Section 2. Hazards identification

**Classification of the substance or
mixture** : Not classified.

GHS label elements

Signal word : No signal word.
Hazard statements : No known significant effects or critical hazards.

Precautionary statements

General : Not applicable.

Prevention : Not applicable.

Response : Not applicable.

Storage : Not applicable.

Disposal : Not applicable.

**Other hazards which do not
result in classification** : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture
Chemical name : Not available

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section., (1) The respirable particle(s) listed above are inextricably bound within the polymer matrix, and therefore does not present an inhalation hazard during normal use of this product. Tooling or machining of the cured product (sanding, cutting, milling) may release hazardous, respirable substances.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

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|---------------------|---|---|
| Eye contact | : | Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs. |
| Inhalation | : | Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. |
| Skin contact | : | Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. |
| Ingestion | : | Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur. |

Indication of immediate medical attention and special treatment needed, if necessary

- | | | |
|--|---|---|
| Notes to physician | : | Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. |
| Specific treatments | : | No specific treatment. |
| Protection of first aid personnel | : | No action shall be taken involving any personal risk or without suitable training. |

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- | | | |
|---------------------------------------|---|--|
| Suitable extinguishing media | : | Use dry chemical, CO ₂ , alcohol-resistant foam or water spray (fog). |
| Unsuitable extinguishing media | : | water jet |

- | | | |
|---|---|--|
| Specific hazards arising from the chemical | : | In a fire or if heated, a pressure increase will occur and the container may burst. |
| Hazardous thermal decomposition products | : | Decomposition products may include the following materials:
metal oxide/oxides
Measurements at temperatures above 150°C in presence of air (oxygen) have shown that small amounts of formaldehyde are formed due to oxidative degradation. |

- | | | |
|---|---|--|
| Special protective actions for fire-fighters | : | Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Use water spray to |
|---|---|--|

keep fire-exposed containers cool. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

- Special protective equipment for fire-fighters** :
- Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Firefighters must wear NIOSH/MSHA approved positive pressure self-contained breathing apparatus with full face mask and full protective clothing.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** :
- No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.
- For emergency responders** :
- If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** :
- Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and material for containment and cleaning up

- Small spill** :
- Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Note: see section 1 of SDS for emergency contact information and section 13 of SDS for waste disposal.
- Large spill** :
- Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13 of SDS). Dispose of via a licensed waste disposal contractor. Note: see section 1 of SDS for emergency contact information and section 13 of SDS for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** :
- Put on appropriate personal protective equipment (see section 8 of SDS). Store in original container to avoid contamination with incompatibles. Packages that have contained other materials should not be reused to store SiH siloxanes due to the potential for contamination and resulting unwanted chemical reactions. Keep away from heat, sparks, and open flame. Small amounts of hydrogen may be evolved during shipping and storage, creating a potential for container swelling. Excessive swelling may result in rupturing of the container. Accordingly, if containers swell, vent

- containers to relieve pressure. Take appropriate precautionary measures when opening to prevent ignition of any hydrogen present.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10 of SDS) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. Avoid contact with acidic, basic or oxidizing agents and metallic catalysts like tin soaps and noble metals(Pt, Rh etc.) Recommended storage in original container in a cool, well ventilated place

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.

- Appropriate engineering controls** : No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts.

Skin protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures

should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

- Respiratory protection** :
- Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If exposure limits are exceeded or respiratory irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Supplied air respirators may be required for non-routine or emergency situations. Respiratory protection must be provided in accordance with OSHA regulations (see 29CFR 1910.134).
 - Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Appearance

Physical state	:	Liquid
Color	:	Off-white.
Odor	:	Faint odor.
Odor threshold	:	Not available
pH	:	Not available
Melting point	:	Not applicable.
Boiling point	:	260 °C (500.00 °F)
Flash point	:	121 °C (249.80 °F)
Burning time	:	Not available
Burning rate	:	Not available
Evaporation rate	:	1
Flammability (solid, gas)	:	Not available
Lower and upper explosive (flammable) limits	:	Lower: Not available Upper: Not available
Vapor pressure	:	Negligible
Vapor density	:	1.0 [Air = 1]
Relative density	:	1.4
Density	:	1.4 g/cm ³
Solubility	:	Toluene
Solubility in water	:	Insoluble
Partition coefficient: n-octanol/water	:	Not available
Auto-ignition temperature	:	Not applicable.
Decomposition temperature	:	Not available
SADT	:	Not available
Viscosity	:	Dynamic: Not available Kinematic: Not available

Other information

No additional information.

Section 10. Stability and reactivity

Reactivity	:	Stable under normal conditions.
Chemical stability	:	The product is stable.
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Product generates flammable gas on contact with acids, bases or oxidizing substances.
Incompatible materials	:	No specific data.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information**Information on toxicological effects****Acute toxicity**

Conclusion/Summary : Not determined

Irritation/Corrosion

Conclusion/Summary

Skin : Not determined

eyes : Not determined

Respiratory : Not determined

Sensitization

Conclusion/Summary

Skin : Not determined

Respiratory : Not determined

Mutagenicity

Conclusion/Summary : Not determined

Carcinogenicity

Conclusion/Summary : Not determined

Reproductive toxicity

Conclusion/Summary : Not determined

Teratogenicity

Conclusion/Summary : Not determined

Specific target organ toxicity (single exposure)

Not available

Specific target organ toxicity (repeated exposure)

Not available

Aspiration hazard

Not available

Information on the likely routes of exposure : Not available

Potential acute health effects

Eye contact : No known significant effects or critical hazards.
Inhalation : No known significant effects or critical hazards.
Skin contact : No known significant effects or critical hazards.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.
Inhalation : No specific data.
Skin contact : No specific data.
Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available
Potential delayed effects : Not available

Long term exposure

Potential immediate effects : Not available
Potential delayed effects : Not available

Potential chronic health effects

Conclusion/Summary : Not determined

General : No known significant effects or critical hazards.
Carcinogenicity : No known significant effects or critical hazards.
Mutagenicity : No known significant effects or critical hazards.
Teratogenicity : No known significant effects or critical hazards.
Developmental effects : No known significant effects or critical hazards.
Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available

Section 12. Ecological information

Ecotoxicity

Conclusion/Summary : Not available

Persistence/degradability

Conclusion/Summary : Not available

Mobility in soil

Soil/water partition coefficient (KOC) : Not available

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. See Section 8 for information on appropriate personal protective equipment.

Section 14. Transport information

Special precautions for user : This product is not regarded as dangerous goods according to the national and international regulations on the transport of dangerous goods.

15.Regulatory information**United States**

U.S. Federal regulations : **United States - TSCA 12(b) - Chemical export notification:** None required.
United States - TSCA 5(a)2 - Final significant new use rules: Not listed
United States - TSCA 5(a)2 - Proposed significant new use rules:

Not listed
United States - TSCA 5(e) - Substances consent order: Not listed

SARA 311/312

Classification : Not applicable.

California Prop. 65: : None required.

Canada

WHMIS (Canada) : Not reviewed.

International regulations

International lists : **Australia inventory (AICS):** All components are listed or exempted.
Canada inventory: All components are listed or exempted.
Japan inventory: All components are listed or exempted.
China inventory (IECSC): All components are listed or exempted.
Korea inventory: All components are listed or exempted.
New Zealand Inventory (NZIoC): All components are listed or exempted.
Philippines inventory (PICCS): All components are listed or exempted.
United States inventory (TSCA 8b): All components are listed or exempted.
Taiwan inventory (CSNN): All components are listed or exempted.

Section 16. Other information

Label requirements : NOT EXPECTED TO PRODUCE SIGNIFICANT ADVERSE HEALTH EFFECTS WHEN THE RECOMMENDED INSTRUCTIONS FOR USE ARE FOLLOWED.

Hazardous Material Information System III (U.S.A.) :

Health	1
Flammability	1
Physical hazards	0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868. The customer is responsible for determining the PPE code for this material.

Full text of abbreviated H statements : Not applicable.

History

Date of printing : 09/10/2015
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Key to abbreviations : ATE = Acute Toxicity Estimate
 BCF = Bioconcentration Factor
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail
UN = United Nations

References : Not available

Notice to reader

Unless otherwise specified in section 1, Momentive Products are intended for industrial application only. They are not intended for specific medical applications, neither for long-lasting (> 30 days) implantation into the human body, injected or directly ingested, nor for the manufacture of multiple usable contraceptives. Keep out of the reach of children.

Further Information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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