

Revision Date: 09/19/2019

RTV 627 A+B

SAFETY DATA SHEET

1. Identification

Product identifier: RTV 627 A+B

Other means of identification

Synonyms: SILICONE POTTING COMPOUND

Recommended use and restriction on use

Recommended use: Silicone Elastomer (A)

Restrictions on use: Not known.

Manufacturer : Momentive Performance Materials LLC

260 Hudson River Road Waterford NY 12188

Distributor Information : DC Products Pty Limited

Unit 117/45 Gilby Road Mount Waverley 3149

Australia

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number:

2. Hazard(s) identification

Hazard Classification

Health Hazards

Toxic to reproduction Category 2

Unknown toxicity - Health

Acute toxicity, oral	0 %
Acute toxicity, dermal	0 %
Acute toxicity, inhalation, vapor	0 %
Acute toxicity, inhalation, dust or mist	0 %

Label Elements

Hazard Symbol:

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Signal Word: Warning

Hazard Statement: H361; Suspected of damaging fertility or the unborn child.

Precautionary Statements

Prevention: Obtain special instructions before use. Do not handle until all safety

precautions have been read and understood. Use personal protective

equipment as required.

Response: IF exposed or concerned: Get medical advice/attention.

Storage: Store locked up.

Disposal: Dispose of contents/container to an appropriate treatment and disposal

facility in accordance with applicable laws and regulations, and product

characteristics at time of disposal.

Other hazards which do not result in GHS classification:

None.

3. Composition/information on ingredients

Mixtures

Chemical Identity	CAS number	Content in percent (%)*	Notes
(1) QUARTZ	14808-60-7	20 - <50%	# This substance has workplace exposure limit(s).
(1) Carbon Black	1333-86-4	1 - <5%	# This substance has workplace exposure limit(s).
Octamethylcyclotetrasiloxane	556-67-2	0.1 - <1%	# This substance has workplace exposure limit(s).

^{*} All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

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(1) The respirable particle(s) listed above are inextricably bound within the polymer matrix, and therefore does not present an inhalation hazard during normal use of this product. Tooling or machining of the cured product (sanding, cutting, milling) may release hazardous, respirable substances.

4. First-aid measures

Ingestion: If swallowed, do NOT induce vomiting. Give a glass of water. Do not give

victim anything to drink if he is unconscious. Get medical attention.

Inhalation: Move the exposed person to fresh air at once. Provide fresh air, warmth

and rest, preferably in comfortable upright sitting position. Get medical

attention if symptoms persist.

Skin Contact: Wash with soap and water. Get medical attention if symptoms persist.

Eye contact: In case of contact with eyes, rinse immediately with plenty of water and

seek medical advice.

Most important symptoms/effects, acute and delayed

Symptoms: No data available.

Hazards: No data available.

Indication of immediate medical attention and special treatment needed

Treatment: Treatment is symptomatic and supportive.

5. Fire-fighting measures

General Fire Hazards: Use standard firefighting procedures and consider the hazards of other

involved materials.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing

media:

All standard extinguishing agents are suitable.

Unsuitable extinguishing

media:

Avoid water in straight hose stream; will scatter and spread fire.

Specific hazards arising from

the chemical:

In case of fire, carbon monoxide and carbon dioxide may be formed.

Oxides of silicon. Measurements at temperatures above 150°C in presence of air (oxygen) have shown that small amounts of formaldehyde are formed

due to oxidative degradation.

Special protective equipment and precautions for firefighters

Special fire fighting

procedures:

Take precautionary measures against static discharges. All equipment used

when handling the product must be grounded.

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Special protective equipment for fire-fighters:

Firefighters must wear NIOSH/MSHA approved positive pressure self-contained breathing apparatus with full face mask and full protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures: Keep container closed. Avoid contact with eyes, skin, and clothing. Keep out of reach of children. See Section 8 of the SDS for Personal Protective Equipment.

Methods and material for containment and cleaning up:

Wipe, scrape or soak up in an inert material and put in a container for disposal. Wash walking surfaces with detergent and water to reduce slipping hazard. Wear proper protective equipment as specified in the protective equipment section.

7. Handling and storage

Precautions for safe handling:

Sensitivity to static discharge is not expected. Wear appropriate personal

protective equipment.

Conditions for safe storage, including any

incompatibilities:

Keep container closed.

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

Chemical Identity	Туре	Expos ure Limit Values	Source	
(1) QUARTZ - Respirable fraction.	TWA	0.025 mg/m3	US. ACGIH Threshold Limit Values (03 2015)	
(1) QUARTZ - Respirable dust.	REL	0.05 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2010)	
(1) QUARTZ - Respirable dust.	TWA	0.05 mg/m3	US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053) (03 2016)	
	OSHA_AC T	0.025 mg/m3	US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053) (03 2016)	
(1) QUARTZ - Respirable dust.	PEL	0.05 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (03 2016)	
	TWA	0.1 mg/m3	US. OSHA Table Z-1-A (29 CFR 1910.1000) (1989)	
	TWA	0.1 mg/m3	US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A (06 2008)	
(1) QUARTZ - Particulate.	ST ESL	14 μg/m3	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality) (11 2016)	
	AN ESL	0.27 µg/m3	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality) (11 2016)	
(1) QUARTZ - Respirable dust.	TWA PEL	0.05 mg/m3	US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants (10 2016)	
(1) QUARTZ - Respirable.	TWA	2.4 millions of particles	US. OSHA Table Z-3 (29 CFR 1910.1000) (2000)	

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		p	er cubic foot of air	
	TWA		0.1 mg/m3	US. OSHA Table Z-3 (29 CFR 1910.1000) (2000)
(1) QUARTZ	IDLH		50 mg/m3	US. NIOSH. Immediately Dangerous to Life or Health (IDLH) Values (10 2017)
(1) Carbon Black - Inhalable fraction.	TWA		3 mg/m3	US. ACGIH Threshold Limit Values (03 2015)
(1) Carbon Black	REL		0.1 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2010)
	REL		3.5 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2010)
	PEL		3.5 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
	TWA		3.5 mg/m3	US. OSHA Table Z-1-A (29 CFR 1910.1000) (1989)
(1) Carbon Black - Inhalable fraction.	TWA		3 mg/m3	US. ACGIH Threshold Limit Values (03 2015)
(1) Carbon Black	REL		3.5 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2010)
(1) Carbon Black - as PAHs	REL		0.1 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2016)
(1) Carbon Black	PEL		3.5 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
	TWA		3.5 mg/m3	US. OSHA Table Z-1-A (29 CFR 1910.1000) (1989)
	TWA		3.5 mg/m3	US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A (06 2008)
(1) Carbon Black - Particulate.	AN ESL		3.5 µg/m3	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality) (11 2016)
	ST ESL		35 μg/m3	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality) (11 2016)
(1) Carbon Black	TWA PEL		3.5 mg/m3	US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants (01 2015)
	IDLH	,	1,750 mg/m3	US. NIOSH. Immediately Dangerous to Life or Health (IDLH) Values (10 2017)
Octamethylcyclotetrasiloxane	TWA	5 ppm		
Octamethylcyclotetrasiloxane - Vapor.	ST ESL		1,000 µg/m3	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality) (11 2016)
	AN ESL		100 μg/m3	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality) (11 2016)
Octamethylcyclotetrasiloxane	TWA	10 ppm		US. OARS. WEELs Workplace Environmental

This product contains one or more substances with an occupational exposure limit. However, the respirable particle(s) of this/these substance(s) are inextricably bound within the polymer matrix. Therefore, we do not expect an exposure to this/these substance(s) during normal use of this product. Tooling or machining of the cured product (sanding, cutting, milling) may release hazardous, respirable substances.

Appropriate Engineering **Controls**

Eye washes and showers for emergency use.

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Individual protection measures, such as personal protective equipment

General information: Ventilation and other forms of engineering controls are preferred for

controlling exposures. Respiratory protection may be needed for non-

routine or emergency situations.

Eye/face protection: Safety glasses with side shields

Skin Protection

Hand Protection: Chemical resistant gloves

Other: Wear suitable protective clothing and eye/face protection.

Respiratory Protection: If exposure limits are exceeded or respiratory irritation is experienced,

NIOSH/MSHA approved respiratory protection should be worn. Supplied air respirators may be required for non-routine or emergency situations. Respiratory protection must be provided in accordance with OSHA

regulations (see 29CFR 1910.134).

Hygiene measures: Avoid contact with eyes, skin, and clothing. Wear suitable gloves and

eye/face protection.

9. Physical and chemical properties

Appearance

Evaporation rate:

Physical state: liquid
Form: liquid
Color: Black
Odor: Faint

Odor threshold: No data available. PH: No data available. No data available. Melting point/freezing point: Not applicable Initial boiling point and boiling range: $> 260 \, ^{\circ}\text{C}$ Flash Point: $> 204 \, ^{\circ}\text{C}$

Flammability (solid, gas): No data available.

Upper/lower limit on flammability or explosive limits

Flammability limit - upper (%):

Flammability limit - lower (%):

Explosive limit - upper (%):

No data available.

Vapor pressure: Negligible

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Vapor density: 1.0

Density: ca. 1.4 g/cm3

Relative density: ca. 1.4

Solubility(ies)

Solubility in water: Insoluble
Solubility (other): Toluene

Partition coefficient (n-octanol/water) Log

Pow

No data available.

Auto-ignition temperature: Not applicable

Decomposition temperature: Material is stable under normal conditions.

SADT:

Viscosity, dynamic:

Viscosity, kinematic:

No data available.

No data available.

No data available.

No data available.

10. Stability and reactivity

Reactivity: No dangerous reaction if used as recommended.

Chemical Stability: Possibility of hazardous

reactions:

Material is stable under normal conditions. Hazardous polymerization does not occur.

Conditions to avoid: None known.

Incompatible Materials:

Hazardous Decomposition

Products:

Strong Acids, Strong Bases

Carbon Monoxide. Carbon dioxide Silicon dioxide. Measurements at temperatures above 150°C in presence of air (oxygen) have shown that small amounts of formaldehyde are formed due to oxidative degradation.

11. Toxicological information

Information on likely routes of exposure

Ingestion: No data available.

Inhalation: No data available.

Skin Contact: No data available.

Eye contact: No data available.

Symptoms related to the physical, chemical and toxicological characteristics

Ingestion: No data available.

Inhalation: No data available.

Skin Contact: No data available.

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Eye contact: No data available.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral

Product: Not classified for acute toxicity based on available data.

Specified substance(s):

Octamethylcyclotetrasilox LD 50

ane

LD 50 (Rat): 4,800 mg/kg

Dermal

Product: Not classified for acute toxicity based on available data.

Specified substance(s):

Octamethylcyclotetrasilox

ane

LD 50 (Rat): > 2,400 mg/kg

Inhalation

Product: Not classified for acute toxicity based on available data.

Specified substance(s):

Octamethylcyclotetrasilox

ane

LC50 (Rat): 36 mg/l

Repeated dose toxicity

Product: No data available.

Skin Corrosion/Irritation

Product: No data available.

Serious Eye Damage/Eye Irritation

Product: No data available.

Respiratory or Skin Sensitization

Product: No data available.

Carcinogenicity

Product: No data available.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogenic components identified US. National Toxicology Program (NTP) Report on Carcinogens:

(1) QUARTZ Known To Be Human Carcinogen.

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US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):

No carcinogenic components identified

Germ Cell Mutagenicity

In vitro

Product: No data available.

Specified substance(s):

Octamethylcyclotetrasilox

ane

Ames-Test (OECD-Guideline 471 (Genetic Toxicology: Salmonella typhimurium, Reverse Mutation Assay)): negative (not mutagenic)

Mouse Lymphoma Assay (OECD Guidline 476): negative (not mutagenic)

In vivo

Product: No data available.

Specified substance(s):

Octamethylcyclotetrasilox

ane

Chromosomal aberration (OECD-Guideline 474 (Genetic Toxicology:

Micronucleus Test)) Inhalation (Rat, male and female): negative

Reproductive toxicity

Product: No data available.

Specific Target Organ Toxicity - Single Exposure

Product: No data available.

Specific Target Organ Toxicity - Repeated Exposure

Product: No data available.

Aspiration Hazard

Product: No data available.

Other effects: No data available.

Specified substance(s):

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Octamethylcyclotetrasil oxane

Octamethylcyclotetrasiloxane (D4) Ingestion: Rodents given large doses via oral gavage of Octamethylcyclotetrasiloxane (1600mg/kg/day,14 days), developed increased liver weights relative to unexposed control animals due to hepatocellular hyperplasia (increased number of liver cells which appear normal) as well as hypertrophy (increased cell size). Inhalation: In inhalation studies, laboratory rodents exposed to Octamethylcyclotetrasiloxane (300 ppm five days/week, 90 days) developed increased liver weights in female animals relative to unexposed control animals. When the exposure was stopped, liver weights returned to normal. Microscopic examination of the liver cells did not show any evidence of pathology. This response in rats, which does not affect the animal's health, is welldocumented and widely recognized. It is related to an increase of liver enzymes that metabolize and eliminate a material from the body. The increased liver weight reverses even while the D4 exposure continues. The finding is not adverse, but is considered a natural adaptive change in rats, and does not represent a hazard to humans. Inhalation studies utilizing laboratory rabbits and guinea pigs showed no effects on liver weights. Inhalation exposures typical of industrial usage (5-10 ppm) showed no toxic effects in rodents. Range finding reproductive studies were conducted (whole body inhalation, 70 days prior to mating, through mating, gestation and lactation), with D4. Rats were exposed to 70 and 700 ppm. In the 700 ppm group, there was a statistically significant reduction in mean litter size and in implantation sites. No D4 related clinical signs were observed in the pups and no exposure related pathological findings were found. A two-year, combined chronic/carcinogenicity study, during which rats were exposed to D4 by inhalation, data showed a statistically significant increase in a benign uterine tumor in female rats exposed at the highest level -- a level much higher than the low levels that consumers or workers may encounter. An expert panel of independent scientists who have reviewed the results of this research concur that the finding seen in the two-year study occurred through a biological pathway that is specific to the rat and is not relevant to humans. Therefore, this observed effect does not indicate a potential health hazard to humans. In developmental toxicity studies, rats and rabbits were exposed to D4 at concentrations up to 700 ppm and 500 ppm, respectively. No teratogenic effects (birth defects) were observed in either study.

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Chronic hazards to the aquatic environment:

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Fish

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Toxicity to Aquatic Plants

Product: No data available.

Persistence and Degradability

Biodegradation

Product: No data available.

Specified substance(s):

Octamethylcyclotetrasilox 3.7 % (29 d, 310 Ready Biodegradability - CO2 in Sealed Vessels

ne (Headspace Test)) Not readily biodegradable.

BOD/COD Ratio

Product: No data available.

Bioaccumulative potential

Bioconcentration Factor (BCF)

Product: No data available.

Specified substance(s):

Octamethylcyclotetrasilox Fathead Minnow, Bioconcentration Factor (BCF): 12.40

ane

Partition Coefficient n-octanol / water (log Kow) Product: No data available.

Mobility in soil: No data available.

Known or predicted distribution to environmental compartments

(1) QUARTZ
 (1) Carbon Black
 Octamethylcyclotetrasiloxa
 No data available.
 No data available.

ne

Other adverse effects: No data available.

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13. Disposal considerations

General information: The generation of waste should be avoided or minimized wherever possible.

See Section 8 for information on appropriate personal protective equipment.

Do not discharge into drains, water courses or onto the ground.

Disposal instructions: Disposal should be made in accordance with federal, state and local

regulations.

Contaminated Packaging: Dispose of as unused product.

14. Transport information

DOT

Not regulated.

IMDG

Not regulated.

IATA

Not regulated.

Special precautions for user: This product is not regarded as dangerous goods according to the

national and international regulations on the transport of

dangerous goods.

15. Regulatory information

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4):

None present or none present in regulated quantities.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Reproductive toxicity

SARA 302 Extremely Hazardous Substance

None present or none present in regulated quantities.

SARA 304 Emergency Release Notification

None present or none present in regulated quantities.

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SARA 311/312 Hazardous Chemical

<u>Chemical Identity</u> <u>Threshold Planning Quantity</u>

(1) QUARTZ 10000 lbs (1) Carbon Black 10000 lbs Octamethylcyclotetrasiloxa 10000 lbs

ne

SARA 313 (TRI Reporting)

None present or none present in regulated quantities.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)

None present or none present in regulated quantities.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):

None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65



WARNING

Cancer - www.P65Warnings.ca.gov

US. New Jersey Worker and Community Right-to-Know Act

Chemical Identity

polyvinylsiloxane

(1) QUARTZ

(1) Carbon Black

Octamethylcyclotetrasiloxane

1-Octanol

US. Massachusetts RTK - Substance List

Chemical Identity

(1) QUARTZ

US. Pennsylvania RTK - Hazardous Substances

Chemical Identity

- (1) QUARTZ
- (1) Carbon Black

US. Rhode Island RTK

No ingredient regulated by RI Right-to-Know Law present.

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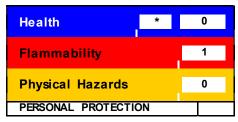
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Inventory Status:

Australia AICS:	On or in compliance with the	Remarks: None.
	inventory	
Canada DSL Inventory List:	On or in compliance with the inventory	Remarks: None.
EINECS, ELINCS or NLP:	On or in compliance with the inventory	Remarks: None.
Japan (ENCS) List:	On or in compliance with the inventory	Remarks: None.
China Inv. Existing Chemical Substances:	On or in compliance with the inventory	Remarks: None.
Korea Existing Chemicals Inv. (KECI):	On or in compliance with the inventory	Remarks: None.
Canada NDSL Inventory:	Not in compliance with the inventory.	Remarks: None.
Philippines PICCS:	On or in compliance with the inventory	Remarks: None.
US TSCA Inventory:	On or in compliance with the inventory	Remarks: None.
New Zealand Inventory of	On or in compliance with the	Remarks: None.
Chemicals:	inventory	
Taiwan Chemical Substance Inventory:	On or in compliance with the inventory	Remarks: None.
REACH:	If purchased from Momentive Performance Materials GmbH in Leverkusen, Germany, all substances in this product have been registered by Momentive Performance Materials GmbH or upstream in our supply chain or are exempt from registration under Regulation (EC) No 1907/2006 (REACH). For polymers, this includes the constituent monomers and other reactants.	Remarks: None.

16.Other information, including date of preparation or last revision

HMIS Hazard ID



Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible; *Chronic health effect

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Revision Date: No data available.

Version #: 3.0

Further Information:

Disclaimer:

No data available.

Notice to reader

Unless otherwise specified in section 1, Momentive products are intended for use in the manufacture and/or formulation of products and are not intended for direct consumer use. These products are not intended for long-lasting (> 30 days) implantation, injection or direct ingestion into the human body, nor for use in the manufacture of multiple use contraceptives.

Keep out of the reach of children.

Further Information

The information provided in this Safety Data Sheet is correct to the best ofour knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safehandling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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