Material Safety Data Sheet

Section 1 - Identification Of Chemical Product And Company

GE Silicones Australia Pty Ltd
175 Hammond Rd
Dandenong Vic 3175
AUSTRALIA

Phone 1800 034 427 (business hours)
Fax: + 61 3-9794 8563

Substance: Mixture of polydimethylsiloxane containing vinyl groups and polydimethylsiloxane containing hydrogen groups.
Trade Name: RTV 615 A+B - kit
Product Use: Silicone elastomer.
Creation Date: April, 2005
Revision Date: April, 2005

Section 2 - Hazards Identification

Statement of Hazardous Nature
This product is classified as: Not classified as hazardous according to the criteria of NOHSC Australia.
This product does not meet the criteria of the Australian Dangerous Goods (ADG) Code. However, this is a C1 Combustible Liquid and for storage meets the definition of Dangerous Goods.

Risk Phrases: Not Hazardous - No criteria found.
Safety Phrases: Not Hazardous - No criteria found.
SUSDP Classification: None allocated.
ADG Classification: None allocated. Not a Dangerous Good under the ADG Code.
UN Number: None allocated

Emergency Overview

Physical Description & colour: Translucent liquid.
Odour: Mild odour.
Major Health Hazards: no significant risk factors have been found for this product.

Potential Health Effects

Inhalation
Short term exposure: Significant inhalation exposure is considered to be unlikely. Available data indicates that this product is not harmful. However product may be mildly irritating, although unlikely to cause anything more than mild transient discomfort.
Long Term exposure: No data for health effects associated with long term inhalation.

Skin Contact:
Short term exposure: Available data indicates that this product is not harmful. It should present no hazards in normal use. However product may be mildly irritating, but is unlikely to cause anything more than mild discomfort which should disappear once contact ceases.
Long Term exposure: No data for health effects associated with long term skin exposure.

Eye Contact:
Short term exposure: Exposure via eyes is considered to be unlikely. This product may be mildly irritating to eyes, but is unlikely to cause anything more than mild discomfort which should disappear once product is removed.
Long Term exposure: No data for health effects associated with long term eye exposure.

Ingestion:
Short term exposure: Significant oral exposure is considered to be unlikely. However, this product may be mildly irritating to mucous membranes but is unlikely to cause anything more than mild transient discomfort.
Long Term exposure: No data for health effects associated with long term ingestion.

Carcinogen Status:
NOHSC: No significant ingredient is classified as carcinogenic by NOHSC.
NTP: No significant ingredient is classified as carcinogenic by NTP.
IARC: No significant ingredient is classified as carcinogenic by IARC.
# Material Safety Data Sheet

## Section 3 - Composition/Information on Ingredients

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS No</th>
<th>Conc,%</th>
<th>TWA (mg/m³)</th>
<th>STEL (mg/m³)</th>
</tr>
</thead>
<tbody>
<tr>
<td>polydimethylsiloxane containing vinyl groups</td>
<td>secret</td>
<td>no data</td>
<td>not set</td>
<td>not set</td>
</tr>
<tr>
<td>polydimethylsiloxane containing hydrogen groups</td>
<td>secret</td>
<td>no data</td>
<td>not set</td>
<td>not set</td>
</tr>
</tbody>
</table>

This is a commercial product whose exact ratio of components may vary slightly. Minor quantities of other non-hazardous ingredients are also possible.

The TWA exposure value is the average airborne concentration of a particular substance when calculated over a normal 8 hour working day for a 5 day working week. The STEL (Short Term Exposure Limit) is an exposure value that should not be exceeded for more than 15 minutes and should not be repeated for more than 4 times per day. There should be at least 60 minutes between successive exposures at the STEL. The term "peak" is used when the TWA limit, because of the rapid action of the substance, should never be exceeded, even briefly.

## Section 4 - First Aid Measures

### General Information:
You should call The Poisons Information Centre if you feel that you may have been poisoned, burned or irritated by this product. The number is 13 1126 from anywhere in Australia (0800 764 766 in New Zealand) and is available at all times. Have this MSDS with you when you call.

### Inhalation:
First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

### Skin Contact:
Gently blot away excess liquid. Irritation is unlikely. However, if irritation does occur, flush with lukewarm, gently flowing water for 5 minutes or until chemical is removed.

### Eye Contact:
Quickly and gently blot material from eyes. No effects expected. If irritation does occur, flush contaminated eye(s) with lukewarm, gently flowing water for 5 minutes or until the product is removed. Obtain medical advice if irritation becomes painful or lasts more than a few minutes.

### Ingestion:
If product is swallowed or gets in mouth, wash mouth with water and give some water to drink. If symptoms develop, or if in doubt contact a Poisons Information Centre or a doctor.

## Section 5 - Fire Fighting Measures

### Fire and Explosion Hazards:
This product is classified as a C1 combustible product. There is no risk of an explosion from this product under normal circumstances if it is involved in a fire. Violent steam generation or eruption may occur upon application of direct water stream on hot liquids.

Fire decomposition products from this product may be toxic if inhaled. Take appropriate protective measures.

### Extinguishing Media:
Preferred extinguishing media are carbon dioxide, dry chemical, foam, water fog.

### Fire Fighting:
If a significant quantity of this product is involved in a fire, call the fire brigade.

- **Flash point:** >121°C
- **Upper Flammability Limit:** No data.
- **Lower Flammability Limit:** No data.
- **Autoignition temperature:** No data.
- **Flammability Class:** C1

## Section 6 - Accidental Release Measures

### Accidental release:
Minor spills do not normally need any special cleanup measures. In the event of a major spill, prevent spillage from entering drains or water courses. No special protective clothing is normally necessary because of this product. However it is good practice to wear overalls, goggles and gloves when handling chemicals. Suitable materials for protective clothing include rubber, PVC. Eye/face protective equipment should comprise as a minimum, protective goggles. If there is a significant chance that vapours or mists are likely to build up in the cleanup area, we recommend that you use a respirator. Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned below (section 8).

Stop leak if safe to do so, and contain spill. Absorb onto sand, vermiculite or other suitable absorbent material. If spill is too large or if absorbent material is not available, try to create a dike to stop material spreading or going into drains or waterways. Sweep up and shovel or collect recoverable product into labelled containers for recycling or salvage, and dispose of promptly. Can be slippery on floors, especially when wet. Recycle containers wherever possible after careful cleaning. After spills, wash area preventing runoff from entering drains. If a significant quantity of material enters drains, advise emergency services. This material may be suitable for approved landfill. Ensure legality of disposal by consulting regulations prior to disposal. Thoroughly launder protective clothing before storage or re-use. Advise laundry of nature of contamination when sending contaminated clothing to laundry.
Section 7 - Handling and Storage

Handling: Keep exposure to this product to a minimum, and minimise the quantities kept in work areas. Check Section 8 of this MSDS for details of personal protective measures, and make sure that those measures are followed. The measures detailed below under "Storage" should be followed during handling in order to minimise risks to persons using the product in the workplace. Also, avoid contact or contamination of product with incompatible materials listed in Section 10.

Storage: Note that this product is combustible and therefore, for Storage, meets the definition of Dangerous Goods in some states. If you store large quantities (tonnes) of such products, we suggest that you consult your state's Dangerous Goods authority in order to clarify your obligations regarding their storage. Store in the closed original container in a dry, cool, well-ventilated area out of direct sunlight. Make sure that the product does not come into contact with substances listed under "Incompatibilities" in Section 10. Some liquid preparations settle or separate on standing and may require stirring before use. Check packaging - there may be further storage instructions on the label.

Section 8 - Exposure Controls and Personal Protection

The following Australian Standards will provide general advice regarding safety clothing and equipment:


Exposure Limits TWA (mg/m³) STEL (mg/m³)

Exposure limits have not been established by NOHSC for any of the significant ingredients in this product.

No special equipment is usually needed when occasionally handling small quantities. The following instructions are for bulk handling or where regular exposure in an occupational setting occurs without proper containment systems.

Ventilation: No special ventilation requirements are normally necessary for this product. However make sure that the work environment remains clean and that vapours and mists are minimised.

Eye Protection: Eye protection is not normally necessary when this product is being used. However, if in doubt, wear suitable protective glasses or goggles.

Skin Protection: The information at hand indicates that this product is not harmful and that normally no special skin protection is necessary. However, we suggest that you routinely avoid contact with all chemical products and that you wear suitable gloves (preferably elbow-length) when skin contact is likely.

Protective Material Types: We suggest that protective clothing be made from the following: rubber, PVC.

Respirator: Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned above.

Section 9 - Physical and Chemical Properties:

Physical Description & colour: Translucent liquid.
Odour: Mild odour.
Boiling Point: >260°C at 100kPa
Freezing/Melting Point: No specific data. Liquid at normal temperatures.
Volatiles: No specific data. Expected to be low at 100°C.
Vapour Pressure: Negligible at normal ambient temperatures.
Vapour Density: No data.
Specific Gravity: Approx 0.99
Water Solubility: Insoluble.
pH: No data.
Volatility: No data.
Odour Threshold: No data.
Evaporation Rate: No data.
Coeff Oil/water distribution: No data.
Autoignition temp: No data.

Section 10 - Stability and Reactivity

Reactivity: Acetic acid is formed during processing and in contact with water or moisture.
Conditions to Avoid: Store in the closed original container in a dry, cool, well-ventilated area out of direct sunlight.
Incompatibilities: No particular Incompatibilities.
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Fire Decomposition: Carbon dioxide, and if combustion is incomplete, carbon monoxide and smoke. Water, silica and other silicon compounds. Carbon monoxide poisoning produces headache, weakness, nausea, dizziness, confusion, dimness of vision, disturbance of judgment, and unconsciousness followed by coma and death.

Polymerisation: This product will not undergo polymerisation reactions.

Section 11 - Toxicological Information

Local Effects:
Target Organs: There is no data to hand indicating any particular target organs.

Classification of Hazardous Ingredients

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Risk Phrases</th>
</tr>
</thead>
<tbody>
<tr>
<td>No ingredient mentioned in the List of Designated Hazardous Substances is present in this product at hazardous concentrations.</td>
<td></td>
</tr>
</tbody>
</table>

Section 12 - Ecological Information

Insufficient data to be sure of status.

Section 13 - Disposal Considerations

Disposal: Containers should be emptied as completely as practical before disposal. If possible, recycle containers either in-house or send to recycle company. If this is not practical, send to a commercial waste disposal site. Please do NOT dispose into sewers or waterways.

Section 14 - Transport Information

ADG Code: This product is not classified as a Dangerous Good. No special transport conditions are necessary unless required by other regulations.

Section 15 - Regulatory Information

AICS: All of the significant ingredients in this formulation are to be found in the public AICS Database.

Section 16 - Other Information

This MSDS contains only safety-related information. For other data see product literature.

Acronyms:

<table>
<thead>
<tr>
<th>Acronym</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ADG Code</td>
<td>Australian Code for the Transport of Dangerous Goods by Road and Rail</td>
</tr>
<tr>
<td>AICS</td>
<td>Australian Inventory of Chemical Substances</td>
</tr>
<tr>
<td>CAS number</td>
<td>Chemical Abstracts Service Registry Number</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>NOHSC</td>
<td>National Occupational Health and Safety Commission</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program (USA)</td>
</tr>
<tr>
<td>R-Phrase</td>
<td>Risk Phrase</td>
</tr>
<tr>
<td>SUSDP</td>
<td>Standard for the Uniform Scheduling of Drugs &amp; Poisons</td>
</tr>
<tr>
<td>UN Number</td>
<td>United Nations Number</td>
</tr>
</tbody>
</table>

THIS MSDS SUMMARISES OUR BEST KNOWLEDGE OF THE HEALTH AND SAFETY HAZARD INFORMATION OF THE PRODUCT AND HOW TO SAFELY HANDLE AND USE THE PRODUCT IN THE WORKPLACE. EACH USER MUST REVIEW THIS MSDS IN THE CONTEXT OF HOW THE PRODUCT WILL BE HANDLED AND USED IN THE WORKPLACE.

IF CLARIFICATION OR FURTHER INFORMATION IS NEEDED TO ENSURE THAT AN APPROPRIATE RISK ASSESSMENT CAN BE MADE, THE USER SHOULD CONTACT THIS COMPANY SO WE CAN ATTEMPT TO OBTAIN ADDITIONAL INFORMATION FROM OUR SUPPLIERS.

OUR RESPONSIBILITY FOR PRODUCTS SOLD IS SUBJECT TO OUR STANDARD TERMS AND CONDITIONS, A COPY OF WHICH IS SENT TO OUR CUSTOMERS AND IS ALSO AVAILABLE ON REQUEST.

Please read all labels carefully before using product.

This MSDS was prepared by Kilford & Kilford Pty Ltd in accord with the NOHSC document “National Code of Practice for the Preparation of Material Safety Data Sheets” 2nd Edition [NOHSC:2011(2003)]

http://www.kilford.com.au/ Phone (02)9251 4532

End of MSDS

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Product: RTV 615 A+B - kit
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Phone 1800 034 427 (Business Hours)
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